

SAFETY DATA SHEET



CircuitWorks® No Clean Flux Remover Pen (UFI)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : CircuitWorks® No Clean Flux Remover Pen (UFI)
Product code : CW9100
Product description : Fluxing agents Remover.
Product type : Liquid.
Other means of identification : Fluxing agents Remover.
Industrial/Professional use
UFI: MJC8-W0CK-F005-GRPQ

1.2 Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

1.3 Details of the supplier of the safety data sheet

Manufacturer
Chemtronics
8125 Cobb Center Drive
Kennesaw, GA 30152

Tel. 770-424-4888 or toll free 800-645-5244

Distributor

Importer
ITW Contamination Control BV
Saffierlaan 5
VZ-2132 Hoofddorp
The Netherlands

Email: info@itw-cc.com

Tel: +31 88 1307 400
FAX: +31 88 1307 499
Website: www.Chemtronicseu.com

e-mail address of person responsible for this SDS : Importer/Only Representative
Bay 150
Shannon Industrial Estate
Shannon
County Clare
Ireland
V14 DF82
+353 61 771 500
customerservice.shannon@itwpp.com

National contact

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

ITW Contamination Control BV
Saffierlaan 5
VZ-2132 Hoofddorp
The Netherlands

Email: info@itw-cc.com

Tel: +31 88 1307 400
FAX: +31 88 1307 499 Website: www.Chemtronicseu.com

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number : EMERGENCY HEALTH INFORMATION:
Austria 01 406 43 43, Belgium +070 245 245, Bulgaria +359 2 9154 233,
Croatia +3851 2348 342, Cyprus 1401, Czech Republic +420224 919 293, Denmark
+45 8212 1212, Estonia 16662, Finland 0800 147 111, France +33 (0) 1 45 42 59
59, Germany +49-30-18412-0, Greece (0300) 2107793777, Hungary
+36-80-201-199, Iceland 543-4071, Ireland 01 809 2566, Italy 0382-24444, Latvia
+371 67042473, Lithuania +370 (85)2362052, Luxembourg +352 8002 5500,
Netherland +31 88 75 585 61, Norway 22 59 13 00, Poland +48 42 2530 400,
Portugal +351 800 250 250, Romania +40213183606, Slovakia +421 2 5477 4166,
Slovenia 112, Spain +34 91 562 0420, Sweden 112
United Kingdom (England or Wales) 0845 46 47 or Scotland 08454 24 24 24 (UK
only)

Supplier

Telephone number : Chemtronics Product Information: 800-TECH-401 (800-832-4401)
Chemtronics Customer Service: 800-645-5244

Hours of operation : 8:00 AM to 5:00 PM

Information limitations : EMERGENCY HEALTH INFORMATION:
EMERGENCY SPILL INFORMATION:
Transport information

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226
Acute Tox. 4, H332
Eye Irrit. 2, H319
Aquatic Chronic 1, H410

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

Ingredients of unknown toxicity : 65 percent of the mixture consists of component(s) of unknown acute oral toxicity
80 percent of the mixture consists of component(s) of unknown acute dermal toxicity
19 percent of the mixture consists of component(s) of unknown acute inhalation toxicity

Ingredients of unknown ecotoxicity : Contains 4% of components with unknown hazards to the aquatic environment

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

SECTION 2: Hazards identification

Hazard pictograms :



Signal word :

Warning

Hazard statements :

Flammable liquid and vapour.
Causes serious eye irritation.
Harmful if inhaled.
Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention :

Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Avoid breathing vapour.

Response :

Collect spillage. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage :

Not applicable.

Disposal :

Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients :

hexamethyldisiloxane

Supplemental label elements :

FOR INDUSTRIAL USE ONLY
For professional use only.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles :

Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings :

Not applicable.

Tactile warning of danger :

Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII :

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification :

None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures :

Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type

SECTION 3: Composition/information on ingredients

hexamethyldisiloxane	EC: 203-492-7 CAS: 107-46-0	≥50 - ≤75	Flam. Liq. 2, H225 Acute Tox. 4, H332 Eye Irrit. 2, H319 Aquatic Chronic 4, H413	ATE [Inhalation (gases)] = 15956 ppm	[1]
acetone	EC: 200-662-2 CAS: 67-64-1 Index: 606-001-00-8	≥10 - ≤15	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 Aquatic Chronic 1, H410 EUH066	M [Chronic] = 10	[1] [2]
1-methoxy-2-propanol	EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≤4.2	Flam. Liq. 3, H226 Eye Irrit. 2, H319 STOT SE 3, H336	-	[1] [2]
benzyl alcohol	EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≤5	Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Aquatic Chronic 2, H411 See Section 16 for the full text of the H statements declared above.	ATE [Oral] = 1230 mg/kg ATE [Dermal] = 2000 mg/kg ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get

SECTION 4: First aid measures

medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
dizziness/vertigo
drowsiness/fatigue
headache

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness

Ingestion : Adverse symptoms may include the following:
Ingestion Seek medical attention.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapour/gas is heavier than air and will spread along the ground. Vapours may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
metal oxide/oxides

5.3 Advice for firefighters

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

SECTION 5: Firefighting measures

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

SECTION 7: Handling and storage

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Seveso Directive - Reporting thresholds

Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
P5c E1	5000 tonne 100 tonne	50000 tonne 200 tonne

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
acetone	EU OEL (Europe, 10/2019). Notes: list of indicative occupational exposure limit values TWA: 1210 mg/m ³ 8 hours. TWA: 500 ppm 8 hours.
1-methoxy-2-propanol	EU OEL (Europe, 10/2019). Absorbed through skin. Notes: list of indicative occupational exposure limit values STEL: 568 mg/m ³ 15 minutes. STEL: 150 ppm 15 minutes. TWA: 375 mg/m ³ 8 hours. TWA: 100 ppm 8 hours.

Biological exposure indices

No exposure indices known.

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

SECTION 8: Exposure controls/personal protection

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects	
hexamethyldisiloxane	DNEL	Short term Oral	0.27 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Oral	0.27 mg/kg bw/day	General population	Systemic	
	DNEL	Short term Inhalation	13.3 mg/m ³	General population	Systemic	
	DNEL	Long term Inhalation	13.3 mg/m ³	General population	Systemic	
	DNEL	Short term Inhalation	53.4 mg/m ³	Workers	Systemic	
	DNEL	Long term Inhalation	53.4 mg/m ³	Workers	Systemic	
	DNEL	Short term Dermal	167 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Dermal	167 mg/kg bw/day	General population	Systemic	
	DNEL	Short term Dermal	333 mg/kg bw/day	Workers	Systemic	
	DNEL	Long term Dermal	333 mg/kg bw/day	Workers	Systemic	
acetone	DNEL	Long term Oral	62 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Dermal	62 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Dermal	186 mg/kg bw/day	Workers	Systemic	
	DNEL	Long term Inhalation	200 mg/m ³	General population	Systemic	
	DNEL	Long term Inhalation	1210 mg/m ³	Workers	Systemic	
	DNEL	Short term Inhalation	2420 mg/m ³	Workers	Local	
	DNEL	Long term Oral	33 mg/kg bw/day	General population	Systemic	
1-methoxy-2-propanol	DNEL	Long term Inhalation	43.9 mg/m ³	General population	Systemic	
	DNEL	Long term Dermal	78 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Dermal	183 mg/kg bw/day	Workers	Systemic	
	DNEL	Long term Inhalation	369 mg/m ³	Workers	Systemic	
	DNEL	Short term Inhalation	553.5 mg/m ³	Workers	Local	
	DNEL	Short term Inhalation	553.5 mg/m ³	Workers	Systemic	
	benzyl alcohol	DNEL	Long term Oral	4 mg/kg bw/day	General population	Systemic
		DNEL	Long term Dermal	4 mg/kg bw/day	General population	Systemic
DNEL		Long term Inhalation	5.4 mg/m ³	General population	Systemic	
DNEL		Long term Dermal	8 mg/kg bw/day	Workers	Systemic	
DNEL		Short term Oral	20 mg/kg bw/day	General population	Systemic	
DNEL		Short term Dermal	20 mg/kg bw/day	General population	Systemic	
DNEL		Long term Inhalation	22 mg/m ³	Workers	Systemic	

SECTION 8: Exposure controls/personal protection

	DNEL	Short term Inhalation	27 mg/m ³	General population	Systemic
	DNEL	Short term Dermal	40 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	110 mg/m ³	Workers	Systemic

PNECs

No PNECs available

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state	: Liquid.
Colour	: Colourless.
Odour	: Not available.
Odour threshold	: Not available.
Melting point/freezing point	: Not available.
Initial boiling point and boiling range	: Not available.
Flammability	: Not available.
Lower and upper explosion limit	: Not available.
Flash point	: Closed cup: 39°C (102.2°F) [Tagliabue]
Auto-ignition temperature	:

Ingredient name	°C	°F	Method
1-methoxy-2-propanol	270	518	DIN 51794
hexamethyldisiloxane	340	644	
benzyl alcohol	436	816.8	
acetone	465	869	

Decomposition temperature	: Not available.
pH	: Not available.
Viscosity	: Not available.
Solubility in water	: Not available.
Partition coefficient: n-octanol/ water	: Not applicable.
Vapour pressure	:

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
acetone	180.01	24				
hexamethyldisiloxane	33.39	4.5				
1-methoxy-2-propanol	8.5	1.1				
benzyl alcohol	0.05	0.0067				

Relative density	: 0.79
Vapour density	: >1 [Air = 1]
Particle characteristics	
Median particle size	: Not applicable.

9.2 Other information

9.2.1 Information with regard to physical hazard classes

Explosive properties	: Not applicable
Oxidising properties	: Not available.

9.2.2 Other safety characteristics

Miscible with water	Not available.
Evaporation rate	: <1 (butyl acetate = 1)

SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapour to accumulate in low or confined areas.
- 10.5 Incompatible materials** : Reactive or incompatible with the following materials:
oxidising materials
- 10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
hexamethyldisiloxane	LC50 Inhalation Gas.	Rat	15956 ppm	4 hours
acetone	LD50 Oral	Rat	5800 mg/kg	-
1-methoxy-2-propanol	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	6600 mg/kg	-
benzyl alcohol	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1230 mg/kg	-

Conclusion/Summary : Not available.

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
hexamethyldisiloxane	N/A	N/A	15956	N/A	N/A
acetone	5800	N/A	N/A	N/A	N/A
1-methoxy-2-propanol	6600	13000	N/A	N/A	N/A
benzyl alcohol	1230	2000	N/A	N/A	1.5

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
hexamethyldisiloxane	Eyes - Mild irritant	Rabbit	-	24 hours 100 uL	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 mg	-
acetone	Eyes - Mild irritant	Human	-	186300 ppm	-
	Eyes - Mild irritant	Rabbit	-	10 uL	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 20 mg	-
	Eyes - Severe irritant	Rabbit	-	20 mg	-
	Skin - Mild irritant	Rabbit	-	395 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 mg	-
1-methoxy-2-propanol	Eyes - Mild irritant	Rabbit	-	24 hours 500 mg	-
	Skin - Mild irritant	Rabbit	-	500 mg	-

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benzyl alcohol	Skin - Mild irritant	Man	-	48 hours 16 mg	-
	Skin - Moderate irritant	Pig	-	100 %	-
	Skin - Moderate irritant	Rabbit	-	24 hours 100 mg	-

Conclusion/Summary : Not available.

Sensitisation

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
acetone	Category 3	-	Narcotic effects
1-methoxy-2-propanol	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled.
- Skin contact** : May cause skin irritation.
- Ingestion** : Do not ingest. If swallowed then seek immediate medical assistance.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
dizziness/vertigo
drowsiness/fatigue
headache
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
- Ingestion** : Adverse symptoms may include the following:
Ingestion Seek medical attention.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

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Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
acetone	Acute EC50 20.565 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute LC50 4.42589 ml/L Marine water	Crustaceans - Acartia tonsa - Copepodid	48 hours
	Acute LC50 10000 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 5600 ppm Fresh water	Fish - Poecilia reticulata	96 hours
	Chronic NOEC 4.95 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Chronic NOEC 0.016 ml/L Fresh water	Crustaceans - Daphniidae	21 days
	Chronic NOEC 0.1 ml/L Fresh water	Daphnia - Daphnia magna - Neonate	21 days
benzyl alcohol	Chronic NOEC 5 µg/l Marine water	Fish - Gasterosteus aculeatus - Larvae	42 days
	Acute LC50 10000 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
hexamethyldisiloxane	5.3	1290 to 2410	high
acetone	-0.23	-	low
1-methoxy-2-propanol	<1	-	low
benzyl alcohol	0.87	-	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

SECTION 12: Ecological information

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.





Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3 	3 	3 	3 
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.

CircuitWorks® No Clean Flux Remover Pen (UFI)

SECTION 14: Transport information

Additional information

- ADR/RID** : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
- ADN** : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
- IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other EU regulations

Industrial emissions (integrated pollution prevention and control) - Air : Listed

Industrial emissions (integrated pollution prevention and control) - Water : Not listed

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

P5c
E1

National regulations

SECTION 15: Regulatory information

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia	: All components are listed or exempted.
Canada	: All components are listed or exempted.
China	: All components are listed or exempted.
Eurasian Economic Union	: Russian Federation inventory : Not determined.
Japan	: Japan inventory (CSCL) : All components are listed or exempted. Japan inventory (ISHL) : All components are listed or exempted.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Thailand	: Not determined.
Turkey	: All components are listed or exempted.
United States	: All components are active or exempted.
Viet Nam	: All components are listed or exempted.

15.2 Chemical safety assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

🔍 Indicates information that has changed from previously issued version.

Abbreviations and acronyms	: ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement N/A = Not available PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number SGG = Segregation Group vPvB = Very Persistent and Very Bioaccumulative
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Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 3, H226 Acute Tox. 4, H332 Eye Irrit. 2, H319 Aquatic Chronic 1, H410	On basis of test data Calculation method Calculation method Calculation method

SECTION 16: Other information

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H336	May cause drowsiness or dizziness.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications [CLP/GHS]

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 4	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 4
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

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Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.